## NEW CONDUCTIVE VANADATE GLASS WITH HIGH CHEMICAL DURABILITY

T. Nishida<sup>\*1</sup>, I. Furumoto<sup>1</sup>, H. Masuda<sup>2</sup> and S. Kubuki<sup>2</sup>

<sup>1</sup>Kinki University, Kayanomori 11-6, Iizuka, Fukuoka 820-8555, JAPAN

<sup>2</sup>Tokyo Metropolitan University, Minami-osawa 1-1, Hachi-oji, Tokyo192-0397, JAPAN

Electrical conductivity ( $\sigma$ ) of semiconducting 20BaO· 10Fe<sub>2</sub>O<sub>3</sub>·70V<sub>2</sub>O<sub>5</sub> glass can be changed from the order of 10<sup>-7</sup> to 10<sup>0</sup> S cm<sup>-1</sup> by changing temperature and duration of isothermal annealing [1-3]. Mössbauer atoms incorporated into glass matrix play a role of probe for the local structural study. Mössbauer spectrum of vanadate glass shows a marked decrease in quadrupole splitting ( $\Delta$ ) after isothermal annealing at temperatures higher than glass transition temperature ( $T_g$ ) or crystallization temperature ( $T_c$ ) [1-3]. Quadrupole splitting is expressed by:

$$\Delta = eq \cdot eQ/2 \times (1 + \eta^2/3)^{1/2},$$
 (1)

in which eq and Q are electric field gradient and nuclear quadrupole moment. The former is composed of  $eq_{val}$ , caused by valence electrons, and  $eq_{lat}$  caused by steric configuration of neighboring atoms. In case of high-spin Fe<sup>III</sup>,  $eq_{val}$  becomes zero, since five 3d-orbitals are equivalently occupied by five valence electrons. Since glass has isotropic structure, it is considered that asymmetry parameter ( $\eta$ ) is zero.

Decrease of  $\Delta$  is ascribed to a decreased distortion of Fe<sup>III</sup>O<sub>4</sub> tetrahedra or *structural relaxation* of 3D-network, since *eq* is equal to *eq*<sub>lat</sub> and hence  $\Delta$  is directly proportional to *eq*<sub>lat</sub>. *Structural relaxation* of distorted Fe<sup>III</sup>O<sub>4</sub> tetrahedra detected by Mössbauer measurement is also the case for distorted V<sup>IV</sup>O<sub>4</sub> or V<sup>V</sup>O<sub>4</sub> tetrahedra, since they share corner oxygen atoms with Fe<sup>III</sup>O<sub>4</sub> in the 3D-network.

In this study, local structure of new conductive vanadate glasses, 20BaO  $\cdot$  10Fe<sub>2</sub>O<sub>3</sub>  $\cdot$  *x*WO<sub>3</sub>  $\cdot$  (70-*x*)V<sub>2</sub>O<sub>5</sub>, was investigated by means of Mössbauer spectroscopy. Mössbauer spectra of new vanadate glass with "*x*" of 20, annealed at 500 °C for 240 min, resulted in a marked decrease of  $\Delta$  from 0.82 to 0.76 mm·s<sup>-1</sup>. This reflects a decreased distortion of Fe<sup>III</sup>O<sub>4</sub>, V<sup>IV</sup>O<sub>4</sub> and V<sup>V</sup>O<sub>4</sub> tetrahedra, as observed in 20BaO·10Fe<sub>2</sub>O<sub>3</sub>·70V<sub>2</sub>O<sub>5</sub> [1-3] and 20BaO·10Fe<sub>2</sub>O<sub>3</sub>·*x*MnO<sub>2</sub>·(70-*x*)V<sub>2</sub>O<sub>5</sub> glasses [4]. In case of vanadate glass with "*x*" of 35, an identical  $\Delta$  value of 0.80 mm·s<sup>-1</sup> was observed in the Mössbauer spectra, irrespective of the isothermal annealing.

Isothermal annealing of vanadate glass with "*x*" of 20 at

500 °C for 240 min resulted in a marked increase of  $\sigma$  from  $3.9 \times 10^{-6}$  to  $2.1 \times 10^{-3}$  S · cm<sup>-1</sup>, while comparable  $\sigma$  values of  $0.88 \times 10^{-5}$  and  $1.6 \times 10^{-5}$  S · cm<sup>-1</sup> were obtained when "x" was 35. These results indicate that the marked increase of  $\sigma$  observed when "x" was 20 is due to a decreased distortion of the 3D-network.

Plot of  $T_g$  against the  $\Delta$  of Fe<sup>III</sup> gives a straight line, depending on the site occupation of Fe<sup>III</sup> atoms; slope of the straight line becomes 680 K·(mm·s<sup>-1</sup>)<sup>-1</sup> when they occupy tetrahedral network forming (NWF) sites [5], while it becomes 260 in octahedral NWF sites [6]. This experimental rule, " $T_g$ - $\Delta$  rule" [5], is valid for several inorganic glasses, and hence we can know "site occupation" of Fe<sup>III</sup> in several glasses. In the present study, slope of 680 was obtained for glasses with "x" of 0-50, indicating that Fe<sup>III</sup> evidently occupied substitutional sites of V<sup>IV</sup>O<sub>4</sub> or V<sup>V</sup>O<sub>4</sub> tetrahedra, not of W<sup>VI</sup>O<sub>6</sub> octahedra.

Leaching test with boiling water for 120 min indicated that dissolution of vanadium ion was depressed from 30 to 11 and 10 mg·1<sup>-1</sup> when "x" was changed from 0 to 20 and 35, respectively. These results evidently prove that introduction of  $W^{VI}O_4$  and  $W^{VI}O_6$  units into 3D-network of vanadate glass is effective for the improvement of water-resistivity. Leaching test with 20%HCl solution at 25 °C for 72 h showed higher chemical durability of vanadate glass when "x" was equal to or more than 20. Hence, it is concluded that introduction of 20 mol% WO<sub>3</sub> is effective for the preparation of chemical durable conductive vanadate glass.

## References

- [1] T. Nishida, Japanese Patent No. 3854985 (2006).
- [2] T. Nishida, Japanese Patent, Tokugan 2006-99286 (2006) / 2008-508645 (2008).
- [3] S. Kubuki, H. Sakka, K. Tsuge, Z. Homonnay, K. Sinkó, E. Kuzmann, H. Yasumitsu and T. Nishida, J. Ceram. Soc. Jpn., 115 (2008) 776-779.
- [4] S. Kubuki, H. Masuda, K. Akiyama, I. Furumoto and T. Nishida, *Hyperfine Interact.*, DOI10.1007/s10751-011-0433-2 (2011).
- [5] T. Nishida, H. Ide and Y. Takashima, Bull. Chem. Soc. Jpn., 63 (1990) 548-553.
- [6] T. Nishida, M. Suzuki, S. Kubuki, M. Katada and Y. Maeda, J. Non-Cryst. Solids, **194** (1996) 23-33.

\*nishida@fuk.kindai.ac.jp